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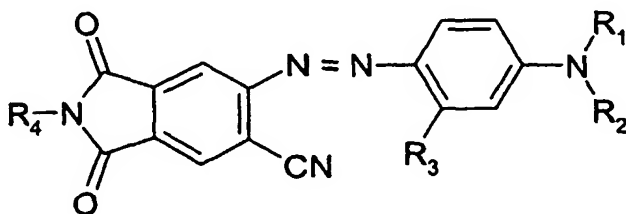
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(54) Title: **PHthalimidyl-AZO DYES, PROCESS FOR THEIR PREPARATION AND THEIR USE**



(I)

(57) Abstract: The present invention relates to dyes of formula (I) wherein R<sub>1</sub>, is 2-methoxyethyl, 2-ethoxyethyl or 2-(2-ethoxyethoxy)ethyl, R<sub>2</sub> is C<sub>1</sub>-C<sub>6</sub>alkyl which is unsubstituted or substituted by one or more hydroxy groups, halogen atoms, C<sub>1</sub>-C<sub>4</sub>alkoxy groups,

C<sub>2</sub>-C<sub>8</sub>alkoxyalkoxy groups, C<sub>1</sub>-C<sub>4</sub>alkyl-COO- groups or C<sub>1</sub>-C<sub>4</sub>alkyl-OCO- groups, R<sub>3</sub> is methyl, hydroxy, halogen, -NH-SO<sub>2</sub>-R<sub>5</sub> or -NH-CO-R<sub>6</sub>, wherein R<sub>5</sub> is methyl or ethyl and R<sub>6</sub> is methyl, ethyl, methoxymethyl or 2-methoxyethyl, and R<sub>4</sub> is ethyl or n-propyl, and also to a process for their preparation and to their use in the dyeing or printing of semi-synthetic and, especially, synthetic hydrophobic fibre materials, more especially textile materials.